

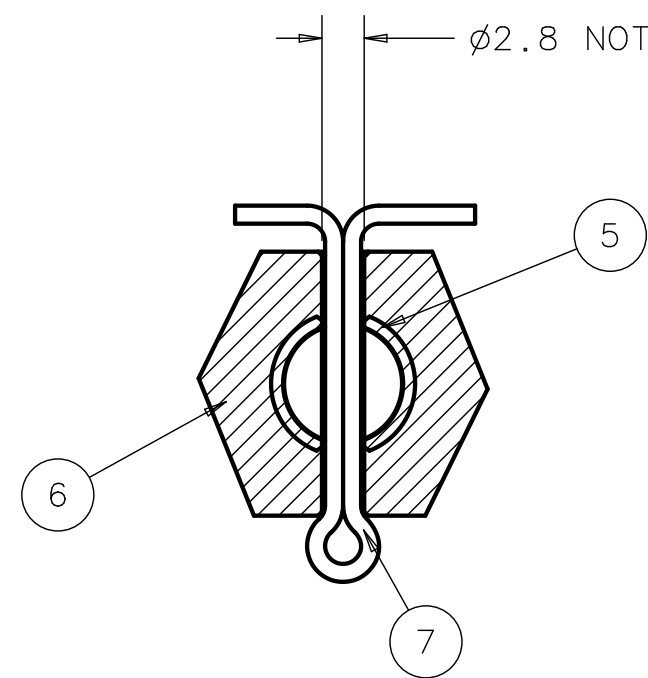
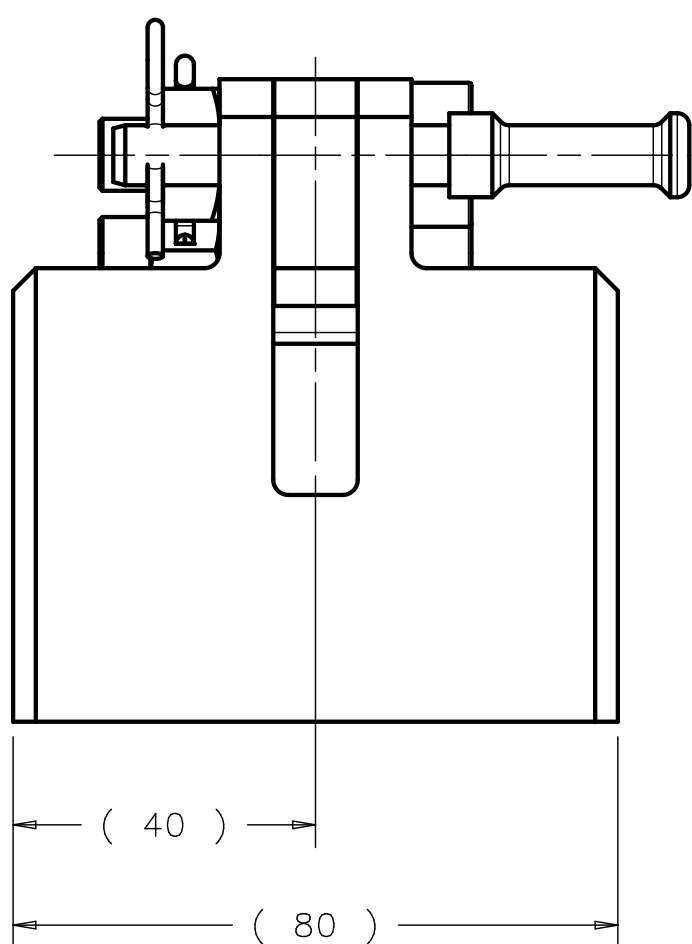
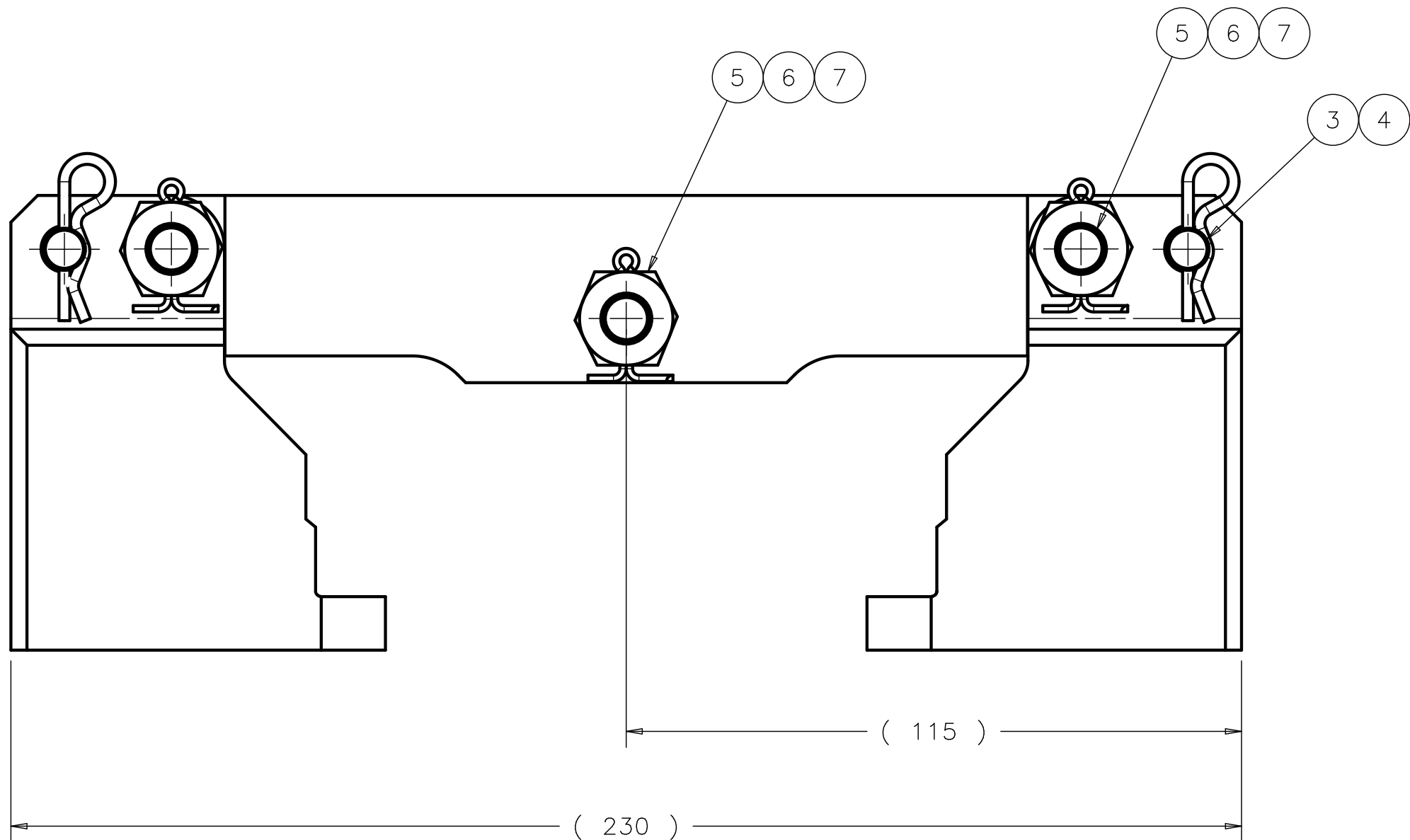
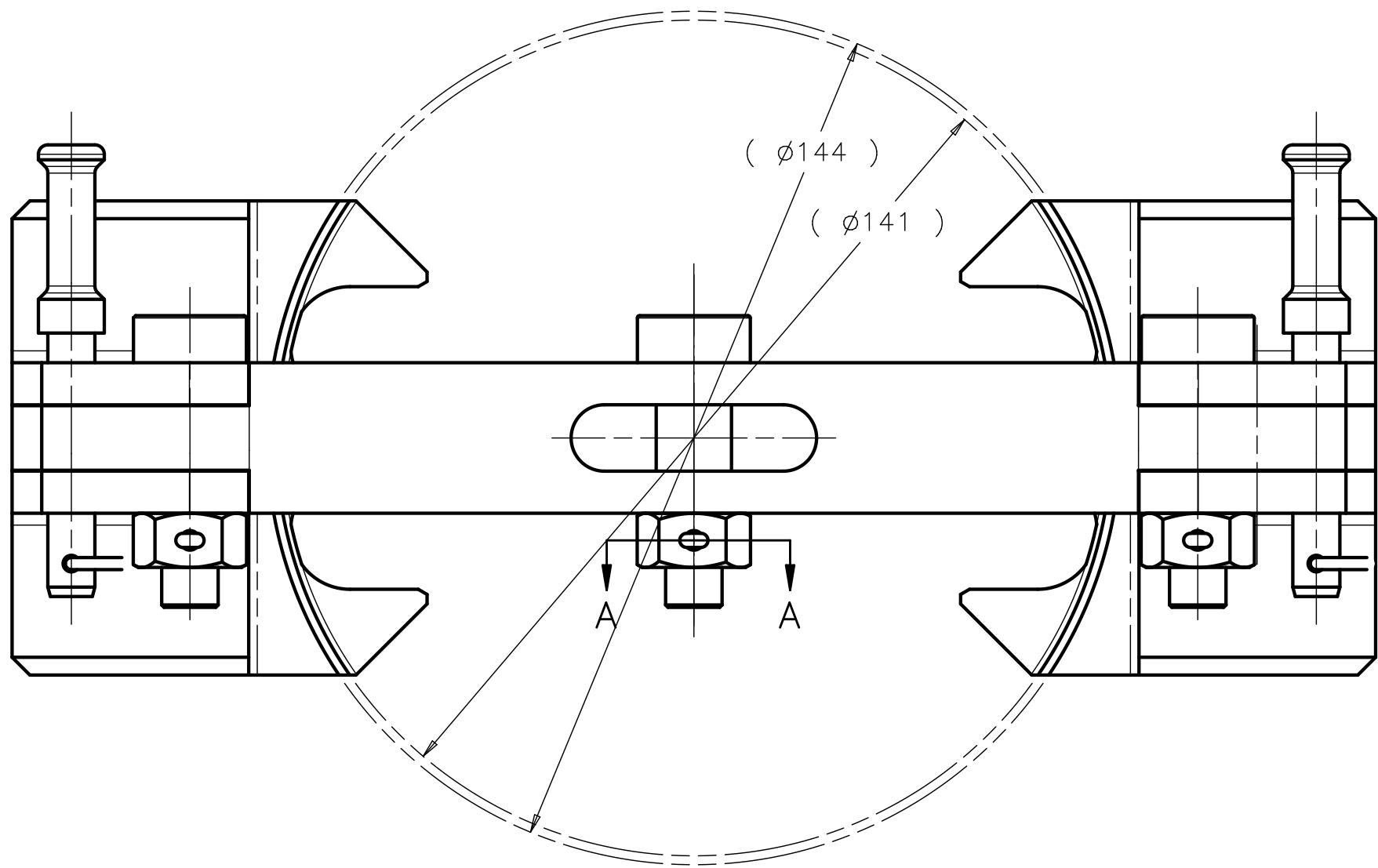
D

C

B

A

- NOTES (UNLESS OTHERWISE SPECIFIED):
- PART MUST BE FREE OF DIRT, GREASE, OIL AND CHIPS.
 - PART TO BE FREE OF ALL SHARP EDGES, CORNERS, AND BURRS.
 - VENDOR SHALL SUPPLY THE PART SUFFICIENTLY PACKAGED TO PROTECT THE FINISH AND INTEGRITY DURING SHIPMENT AND STORAGE.
 - DRILL HOLE $\varnothing 2.8$ AFTER INSTALLING ITEMS 5 & 6.




SECTION A-A
SCALE 2:1

NOTICE: IMAGE OBTAINED FROM FERMILAB WEB SITE
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REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
---	NEW RELEASE ER# 9124		
A	ECO#9763 PICTORIAL UPDATE ONLY.	L.SIMMONS O.PRONITCHEV	30-APR-2010 30-APR-2010
B	ECO#10093 PICTORIAL UPDATE ONLY.	M.KRAMP O.PRONITCHEV	30-JUN-2011 30-JUN-2011

7	COM'L	COTTER PIN, $\varnothing.094 \times 1"$ 18-8 SS McMASTER #98401A615	3
6	COM'L	NUT ,3/8-16 UNC SILICON BRONZ McMASTER #93439A630	3
5	COM'L	$\varnothing.5 \times 1"$ SHLDR SCR,3/8-16 316SS McMASTER #97345A712	3
4	COM'L	HAIRPIN COTTER PIN 1/4"-3/8" McMASTER #92391A130	2
3	MB-459597	PIN-CLEVIS	2
2	MC-481358	BAR	1
1	MD-481357	JAW	2
ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.

PARTS LIST				
UNLESS OTHERWISE SPECIFIED		ORIGINATOR	O.PRONITCHEV	18-MAR-2010
.X	.XX	ANGLES	DRAWN	L.SIMMONS 08-APR-2010
± 0.25	± 0.13	$\pm 1^\circ$	CHECKED	D.ARNOLD 21-APR-2010
1. BREAK ALL SHARP EDGES 0.3 MAX. 2. DO NOT SCALE DRAWING. 3. DIMENSIONS BASED UPON ASME Y14.5M-1994 4. MAX. ALL MACH. SURFACES		APPROVED	O.PRONITCHEV	23-APR-2010
5. DRAWING UNITS: METRIC		USED ON		
		MATERIAL		
		SEE PARTS LIST		

 FERMILAB NATIONAL ACCELERATOR LABORATORY UNITED STATES DEPARTMENT OF ENERGY			
SCRF - HIGH PRESSURE RINSE HPR STATION CAVITY LIFTING ADAPTER ASSY			
SCALE	DRAWING NUMBER	SHEET	REV
1:1	5525.000-MD-481356	1 OF 1	B
CREATED WITH : Ideas12NXSeries		GROUP: TD/DDCIS-DESIGN-COMPUTING	